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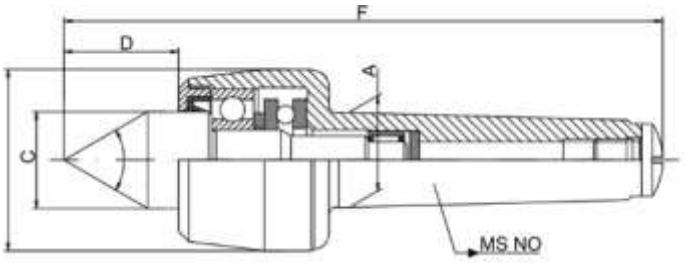
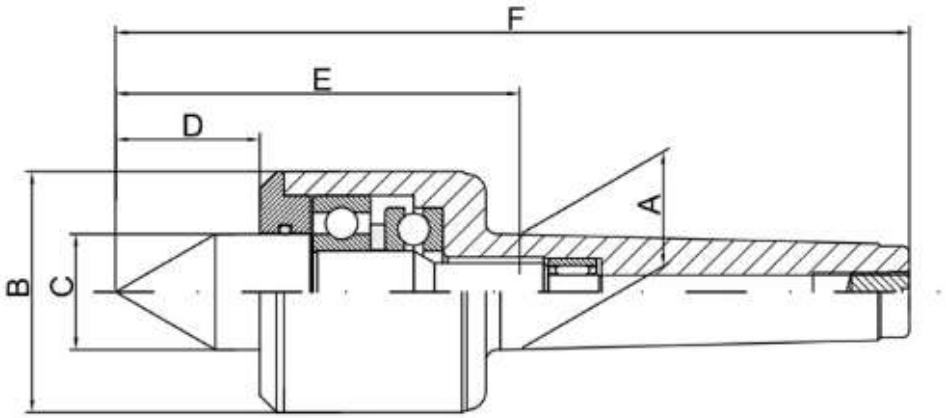


DJ-07006

PRECISION LIGHT-DUTY LIVE CENTER

1.The center adopts the combination of precision deep groove ball bearings, thrust ball bearings and needle roller bearings.
2. Be suitable for medium speed and medium load finish machining of CNC lathe
3.The spindle is lengthened, which can effectively improve the cutting performance and reduce the vibration
4. The main body adopts the whole hardening and quenching and has high hardness and rigidity, which greatly improves the performance of the product.
5. The spindle is made of the alloy steel tool steel, and after heat treatment the hardness of it is HRC60°±2°, and it has high rigidity and high wear resistance.
6.The front end is provided with a precision dustproof seal to prevent the cutting liquid and dust from entering the bearing, thereby prolonging the service life of the center.

Model	MS NO	A (φ:mm)	B (φ:mm)	C (mm)	D (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT1	1	17.780	34	18	22	118	320	5000	0.005
MT2	2	17.780	45	25	30	138	400	5000	0.005
MT3	3	23.825	52	28	33	166	800	4500	0.005
MT4	4	31.267	60	32	38	199	1250	3500	0.005
MTS	5	44.399	78	44	49	248	1500	3000	0.005
MT6	6	63.348	128	74	79	357	1800	2500	0.008

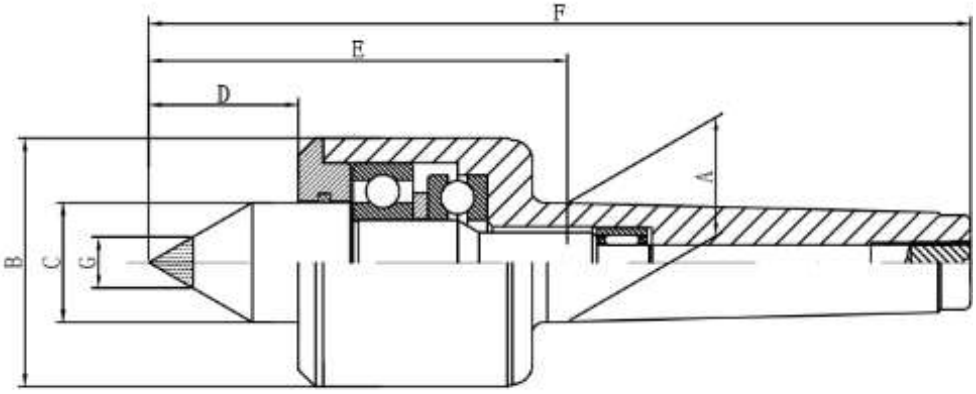


DJ-07002

PRECISION LIGHT-DUTY LIVE CENTER

1. The center adopts the combination of the precise deep groove ball bearings, thrust ball bearings and needle roller bearings.
2. It is applicable to the medium speed precise processing of medium-load for CNC lathes.
3. The prolonged mandrel can improve the cutting performance and reduce vibration.
4. The center is made of alloy tool steel and its hardness after being heat treated could reach HRc55°-60°. It is thus has high steel performance and high wear resistance.
5. The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings so as to prolong its service life.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load(kg)	Max Speed(rpm)	Accuracy(mm)
MT1	12.065	34	14	19	58	111.5	50	4000	0.005
MT2	17.780	45	20	26.5	74	138	150	3500	0.005
MT3	23.825	50	24	30	84	165	300	3000	0.005
MT4	31.267	62	28	35.5	96	198.5	450	2500	0.005
MT5	44.399	76	38	46	115.5	245	800	2000	0.005
MT6	63.348	96	50	66	155	337	1000	1500	0.008



DJ-H07002

CARBIDE PRECISION LIGHT-DUTY LIVE CENTER

1.This centre is composed of a precision angular contact bearing and a needle bearing
2.It is applicable to the medium speed precise processing of medium-load for CNC lathes.
3.The prolonged mandrel can effectively improve the cutting performance and reduce vibration.
4.The mandrel is inlaid with the cemented carbide which is featured in ultra-high hardness and wear resistance, and it can be used for processing the quenching material
5.The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	G (φ:mm)	Max Load (kg)	Max Speed (rpm)	Accuracy (mm)
MT1	12.065	34	14	19	58	111.5	8	50	4000	0.005
MT2	17.780	45	20	26.5	74	138	8	150	3500	0.005
MT3	23.825	50	24	30	84	165	12	300	3000	0.005
MT4	31.267	62	28	35.5	96	198.5	15	450	2500	0.005
MT5	44.399	76	38	46	115.5	245	18	800	2000	0.005

DJ-L07002

PRECISION LIGHT-DUTY LIVE CENTER(EXTENDED)

1.This centre is composed of a precision angular contact bearing and a needle bearing
2.It is applicable to the medium speed precise processing of medium-load for CNC lathes.
3.The prolonged mandrel can effectively improve the cutting performance and reduce vibration.
4.The center is made of alloy tool steel and its hardness after being hardening could reach HRC60°±2°. It is thus has high steel performance and high wear resistance.
5.The centre head is lengthened in order to provide more cutting space for the tool, and it is suitable for machining the small outer circle
6.The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings.

DJ-S07002

PRECISION LIGHT-DUTY LIVE CENTER(CNC LATHE

1.This centre is composed of a precision angular contact bearing and a needle bearing
2.It is applicable to the medium speed precise processing of medium-load for CNC lathes.
3.The prolonged mandrel can effectively improve the cutting performance and reduce vibration.
4.The center is made of alloy tool steel and its hardness after being hardening could reach HRC60°±2°. It is thus has high steel performance and high wear resistance.
5.The centre head is lengthened in order to provide more cutting space for the tool, and it is suitable for machining the small outer circle
6.The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings.

DJ-08026

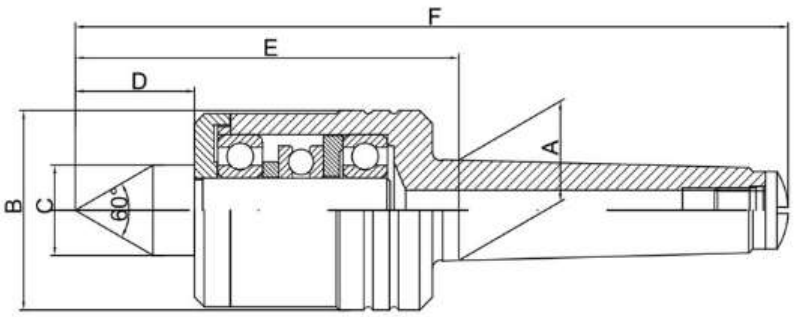
HIGH-PRECISION LIVE CENTER

1.This centre is composed of a precision angular contact bearing and a needle bearing
2.It is applicable to the medium speed precise processing of medium-load for CNC lathes.
3.The prolonged mandrel can effectively improve the cutting performance and reduce vibration.
4.The center is made of alloy tool steel and its hardness after being hardening could reach HRC60°±2°. It is thus has high steel performance and high wear resistance.
5.The centre head is lengthened in order to provide more cutting space for the tool, and it is suitable for machining the small outer circle
6.The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings.

DJ-L08026

PRECISION HIGH LIVE CENTER EXTENDED

1.This centre is composed of a precision angular contact bearing and a needle bearing
2.It is applicable to the medium speed precise processing of medium-load for CNC lathes.
3.The prolonged mandrel can effectively improve the cutting performance and reduce vibration.
4.The center is made of alloy tool steel and its hardness after being hardening could reach HRC60°±2°. It is thus has high steel performance and high wear resistance.
5.The centre head is lengthened in order to provide more cutting space for the tool, and it is suitable for machining the small outer circle
6.The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings.

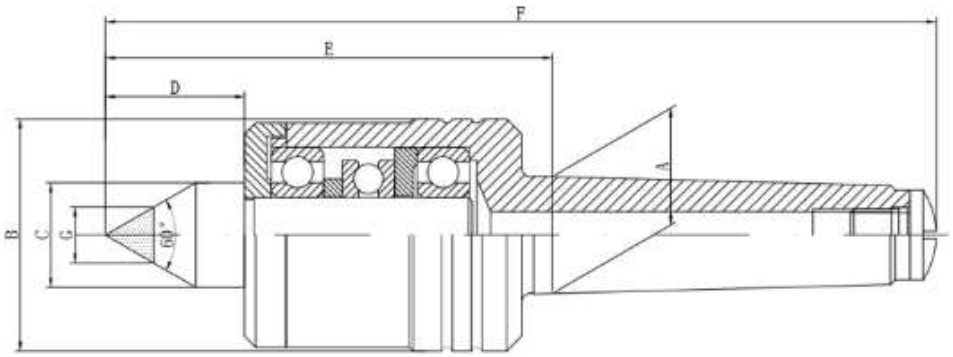


DJ-08006

MEDIUM-DUTY LIVE CENTER

1. This center can bear heavy axial load with two deep groove ball bearings of the same size and the ball thrust bearing of the same internal diameter
2. It is applicable to the medium speed precise processing of heavy load for CNC lathes
3. The mandrel is made of alloy tool steel which after being heat treated has high steel performance and wear resistance. And it can also be added with hard alloy or prolonged.
4. The front cover rotates synchronously with the mandrel and forms the mechanical sealing with the main body, which can effectively prevent the cutting fluid and chips from entering into the internal of the center.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT2	17.780	46	19	27.5	88	152	200	3000	0.005
MT3	23.825	54	24	33	106	187	400	2500	0.005
MT4	31.267	62	28	37	119.5	222	600	2500	0.008
MT5	44.399	78	36	49	139.5	269	1000	1500	0.008

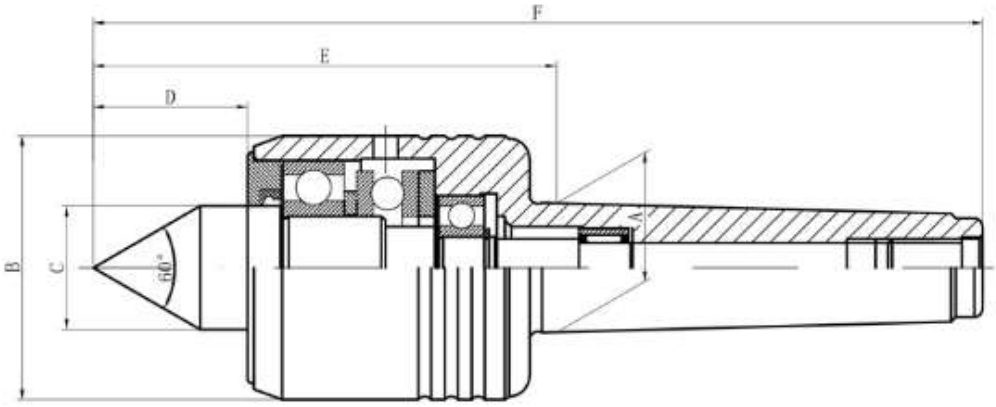


DJ-H08006

CARBIDE MEDIUM-DUTY LIVE CENTER

1.This center can bear heavy axial load with two deep groove ball bearings of the same size and the ball thrust bearing of the same internal diameter.
2.It is applicable to the medium speed precise processing of heavy load for CNC lathes.
3.The mandrel is inlaid with the cemented carbide which is featured in ultra-high hardness and wear resistance, and it can be used for processing the quenching material
4.The front cover rotates synchronously with the mandrel and forms the mechanical sealing with the main body, which can effectively prevent the cutting fluid and chips from entering into the internal of the center.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E （mm)	F (mm)	G (mm)	Max Load (kg)	Max Speed (rpm)	Accuracy (mm)
MT2	17.780	46	19	27.5	88	152	8	200	3000	0.005
MT3	23.825	54	24	33	106	187	12	400	2500	0.005
MT4	31.267	62	28	37	119.5	222	15	600	2500	0.008
MT5	44.399	78	36	49	139.5	269	18	1000	1500	0.008

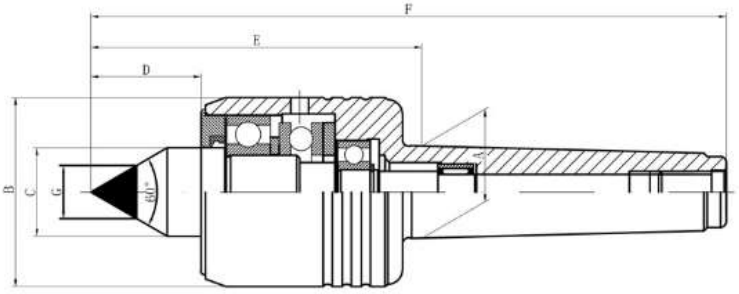


DJ-08008

PRECISION MEDIUM-DUTY LIVE CENTER

1.The center adopts the combination of the needle roller bearings, thrust ball bearings and double deep groove ball bearing. It is applicable to the medium high speed precise processing of medium-load for CNC lathes.
2.The ball thrust bearing adopts increasing, It can bear larger axial thrust and applicable to the larger load processing.
3.The rigidity of the middle deep groove ball bearing is increased, and the rear needle bearing reduces the cutting vibration, so as to improve the processing quality.
4.The center is made of alloy tool steel and its hardness after being heat treated could reach HRC58-62°. It is thus has high steel performance and high wear resistance.
5. The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings so as to protect the center.
6. Oil can be added through the oil-adding hole at the center extemal. It is convenient for daily maintenance so as to prolong its service life.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load(kg)	Max Speed(rpm)	Accuracy(mm)
MT2	17.780	47	24	31	92	157	200	3500	0.005
MT3	23.825	54	26	34	99	180	400	3000	0.005
MT4	31.267	64	30	38	112.5	216	800	2500	0.005
MT5	44.399	78	40	53	138	268	1200	2000	0.005
MT6	63.348	125	74	74.5	193	375	2500	1200	0.015

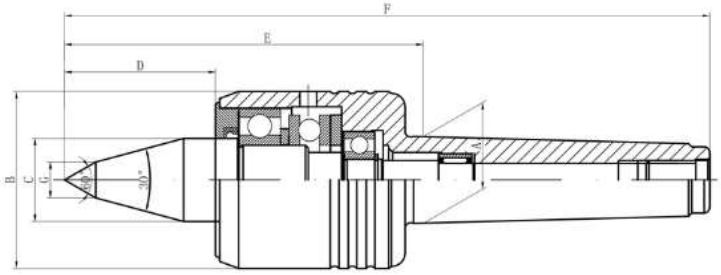


DJ-H08008

CARBIDE PRECISION MEDIUM-DUTY LIVE CENTER

1.The center adopts the combination of the needle roller bearings, thrust ball bearings and double deep groove ball bearing. It is applicable to the medium high speed precise processing of medium-load for CNC lathes.
2.The ball thrust bearing adopts increasing, It can bear larger axial thrust and applicable to the larger load processing.
3.The rigidity of the middle deep groove ball bearing is increased, and the rear needle bearing reduces the cutting vibration, so as to improve the processing quality.
4. The mandrel of the center is inlaid with cemented carbide, so its wear-resistance and high-temperature resistance are much higher, and it is applicable for quenched materials or other required processing environments.
5. The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings so as to protect the center.
6. Oil can be added through the oil-adding hole at the center extemal. It is convenient for daily maintenance so as to prolong its service life.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	G (φ:mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT2	17.780	47	24	31	92	157	12	200	3500	0.005
MT3	23.825	54	26	34	99	180	15	400	3000	0.005
MT4	31.267	64	30	38	112.5	216	18	800	2500	0.005
MT5	44.399	78	40	53	138	268	24	1200	2000	0.008
MT6	63.348	125	74	74.5	193	375	30	2500	1200	0.01

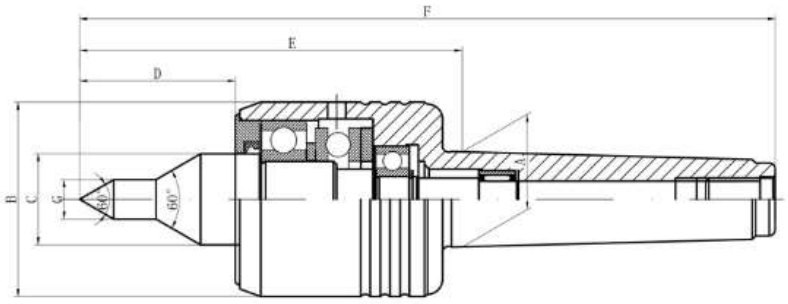


DJ-L08008

PRECISION MEDIUM-DUTY LIVE CENTER

1.The center adopts the combination of the needle roller bearings, thrust ball bearings and double deep groove ball bearing. It is applicable to the medium high speed precise processing of medium-load for CNC lathes.
2.The ball thrust bearing adopts increasing, It can bear larger axial thrust and applicable to the larger load processing.
3.The rigidity of the middle deep groove ball bearing is increased, and the rear needle bearing reduces the cutting vibration, so as to improve the processing quality.
4.The center is made of alloy tool steel and its hardness after being heat treated could reach HRC58-62°. It is thus has high steel performance and high wear resistance.
5. The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings so as to protect the center.
6. Oil can be added through the oil-adding hole at the center extemal. It is convenient for daily maintenance so as to prolong its service life.
7.The mandrel of this product is lengthened, is used for the machining with a smaller outer diameter and higher rigidity requirements and provides more cutting space for the tool

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	G (φ:mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT3	23.825	54	26	49	114	195	10	300	3000	0.005
MT4	31.267	64	30	54	129	232	13	600	2500	0.005
MT5	44.399	78	40	71	156	286	18	1000	2000	0.008

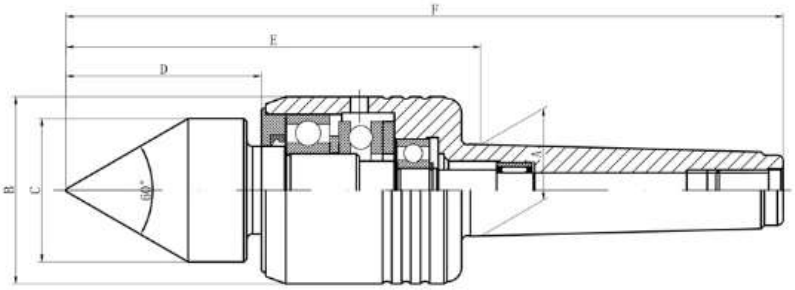


DJ-S08008

CARBIDE PRECISION MEDIUM-DUTY LIVE CENTER

1.The center adopts the combination of the needle roller bearings, thrust ball bearings and double deep groove ball bearing. It is applicable to the medium high speed precise processing of medium-load for CNC lathes.
2.The ball thrust bearing adopts increasing, It can bear larger axial thrust and applicable to the larger load processing.
3.The rigidity of the middle deep groove ball bearing is increased, and the rear needle bearing reduces the cutting vibration, so as to improve the processing quality.
4.The center is made of alloy tool steel and its hardness after being heat treated could reach HRC58-62°. It is thus has high steel performance and high wear resistance.
5. The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings so as to protect the center.
6. Oil can be added through the oil-adding hole at the center extemal. It is convenient for daily maintenance so as to prolong its service life.
7.The mandrel of this product is small, is specially used for smaller outer diameter and end face machining and provides more cutting space for the tool

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	G (φ:mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT3	23.825	54	26	46	111	192	10	200	3000	0.005
MT4	31.267	64	30	51	126	229	13	500	2500	0.005
MT5	44.399	78	40	65	150	280	18	800	2000	0.008

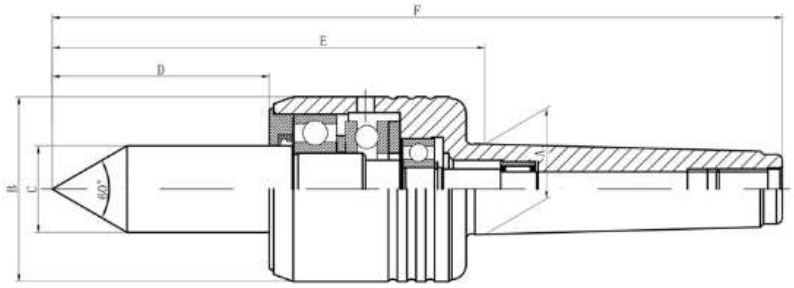


DJ-08008-D49

MANDREL IS ENLARGED

1.The center adopts the combination of the needle roller bearings, thrust ball bearings and double deep groove ball bearing. It is applicable to the medium high speed precise processing of medium-load for CNC lathes.
2.The ball thrust bearing adopts increasing, It can bear larger axial thrust and applicable to the larger load processing.
3.The rigidity of the middle deep groove ball bearing is increased, and the rear needle bearing reduces the cutting vibration, so as to improve the processing quality.
4.The center is made of alloy tool steel and its hardness after being heat treated could reach HRC58-62°. It is thus has high steel performance and high wear resistance.
5. The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings so as to protect the center.
6. Oil can be added through the oil-adding hole at the center extemal. It is convenient for daily maintenance so as to prolong its service life.
7.The working surface of this product’s mandrel is enlarged; it is applicable to the center datum of different sizes, reduces the replacement of tools and improve the processing efficiency.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT3	23.825	54	44	46	110	192	400	3000	0.005
MT4	31.267	64	49	62	137	240	800	2500	0.005
MT5	44.399	78	59	76	160	290	1200	2000	0.008

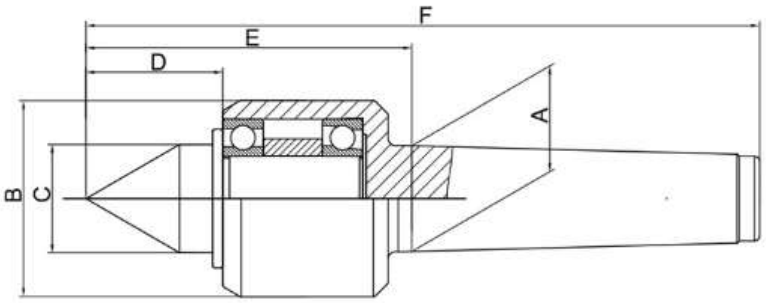


DJ-08008-Li80

mandrel is lengthened

1.The center adopts the combination of the needle roller bearings, thrust ball bearings and double deep groove ball bearing. It is applicable to the medium high speed precise processing of medium-load for CNC lathes.
2.The ball thrust bearing adopts increasing, It can bear larger axial thrust and applicable to the larger load processing.
3.The rigidity of the middle deep groove ball bearing is increased, and the rear needle bearing reduces the cutting vibration, so as to improve the processing quality.
4.The center is made of alloy tool steel and its hardness after being heat treated could reach HRC58-62°. It is thus has high steel performance and high wear resistance.
5. The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings so as to protect the center.
6. Oil can be added through the oil-adding hole at the center extemal. It is convenient for daily maintenance so as to prolong its service life.
7.The mandrel of this product is lengthened specially and is applied to some special occasions as a special tool

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT3	23.825	54	26	69	134	215	300	3000	0.005
MT4	31.267	64	30	76	151	254	500	2500	0.005
MT5	44.399	78	40	99	184	314	800	2000	0.008

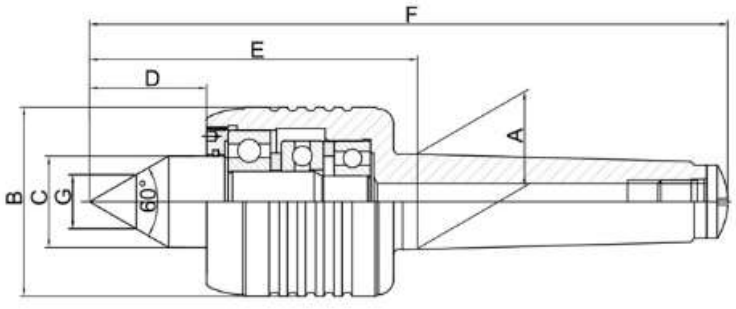


DJ-06002

MEDIUM-LOAD LIVE CENTER

1. The center adopts the combination of the deep groove ball bearing and the angular contact bearing.
2. It is applicable to the medium speed precise processing of light load for CNC lathes.
3. The center is made of alloy tool steel and its hardness after being heat treated could reach HRC60°±2°. It is thus has high steel performance and high wear resistance.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT1	12.065	34	19	25	60	113.5	40	4000	0.005
MT2	17.780	38	20	26.5	66.5	130.5	120	3500	0.005
MT3	23.825	46	25	32.5	78.5	159.5	250	3000	0.005
MT4	31.267	58	32	40.5	97	199.5	350	3000	0.005
MT5	44.399	64	40	48	113.5	243	600	2500	0.005
MT6	63.348	88	50	61	153	335	800	2000	0.01

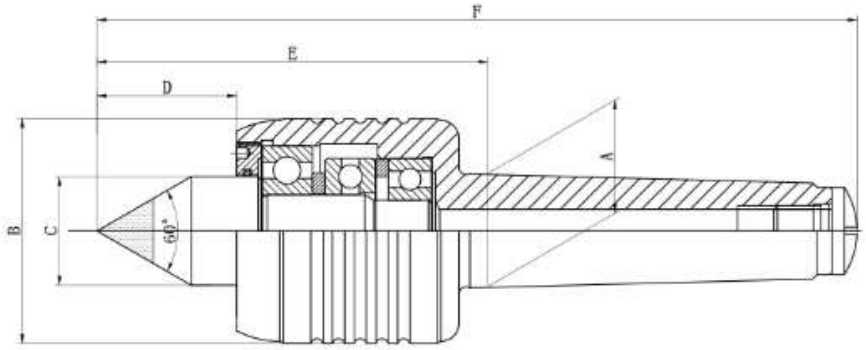


DJ-08002

MEDIUM-DUTY LIVE CENTER

1. The center adopts the combination of the deep groove ball bearing and the ball thrust bearing.
2. It is applicable to the medium speed precise processing of medium-load for CNC lathes
3. The mandrel is made of alloy tool steel and its hardness after being heat treated has high steel performance and high wear resistance.
4. The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings so as to service life.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	G (φ:mm)	Max load(kg)	Max Speed(rpm)	Accuracy (mm)
MT1	12.065	34	13	19	63	117	8	40	4000	0.005
MT2	17.780	45	24	31	87	151	12	120	3500	0.005
MT3	23.825	52	26	34	94	175	15	300	3000	0.005
MT4	31.267	60	30	38.5	107	210	18	500	2500	0.008
MT5	44.399	77	44	50	130	260	24	800	2000	0.008
MT6	63.348	125	74	74.5	188	370	30	1200	2000	0.015

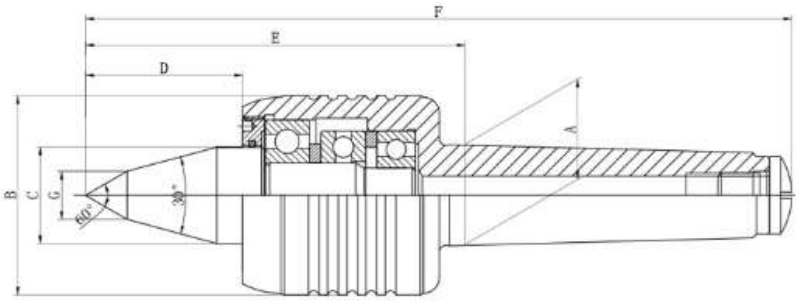


DJ-H08002

CARBIDE MEDIUM-DUTY LIVE CENTER

1.This centre is composed of a deep groove ball bearing and a thrust ball bearing
2.It is applicable to the medium speed precise processing of medium-load for CNC lathes.
3.The mandrel is inlaid with the cemented carbide which is featured in ultra-high hardness and wear resistance, and it can be used for processing the quenching material
4.The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	G (φ:mm)	Max Load (kg)	Max Speed (rpm)	Accuracy (mm)
MT1	12.065	34	13	19	63	117	8	40	4000	0.005
MT2	17.780	45	24	31	87	151	12	120	3500	0.005
MT3	23.825	52	26	34	94	175	15	300	3000	0.005
MT4	31.267	60	30	38.5	107	210	18	500	2500	0.008
MT5	44.399	77	44	50	130	260	24	800	2000	0.008
MT6	63.348	125	74	74.5	188	370	30	1200	2000	0.015



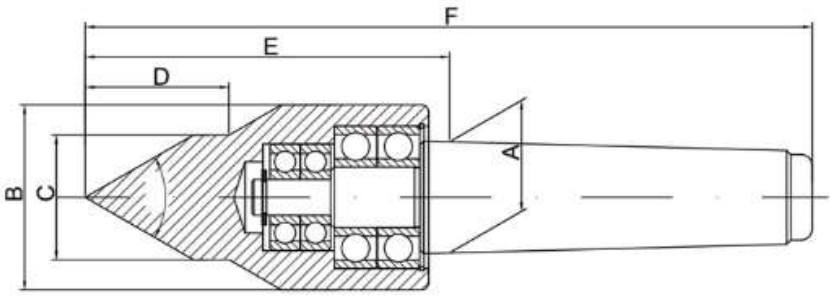
DJ-L08002

MEDIUM-DUTY LIVE CENTER(EXTENDED)

1.This centre is composed of a deep groove ball bearing and a thrust ball bearing
2.It is applicable to the medium speed precise processing of medium-load for CNC lathes.
3.The mandrel head is lengthened; it is suitable for processing small parts or end faces and improves the efficiency of tools
4.The center is made of alloy tool steel and its hardness after being heat treated could reach HRC55°±2°. It is thus has high steel performance and high wear resistance.
5.The anti-dust seal on the front can prevent the cutting fluid and dust from entering into the bearings.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	G (φ:mm)	Max Load (kg)	Max Speed (rpm)	Accuracy (mm)
MT2	17.780	45	24	42	98	162	10	100	3500	0.005
MT3	23.825	52	26	44	104	185	12	250	3000	0.005

MT4	31.267	60	30	49	117	220	15	400	2500	0.008
MT5	44.399	77	44	70	150	280	20	700	2000	0.008

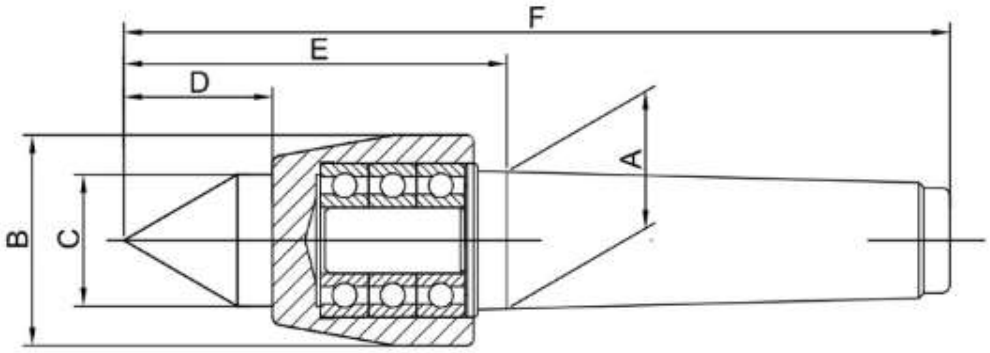


DJ-01108

VERSA-TURN LIVE CENTER

1. The center adopts the combination of four deep groove ball bearings
2. Be suitable for high speed and light load machining in special lathe.
3. Four bearings arrangement makes the top structure more stable, and effectively extends the service life of the center 4. The head is made of alloy tool steel, and after heat treatment the hardness of it is HRC60°±2°, and it has high rigidity and high wear resistance.

型号	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT2	17.780	42	28	31	81.5	145.5	200	3500	0.005
MT3	23.825	46	32	33	88.5	169.5	300	2000	0.005
MT4	31.267	52	40	40	102.5	205	400	2500	0.008
MT5	44.399	68	50	50	130	259.5	600	2000	0.008

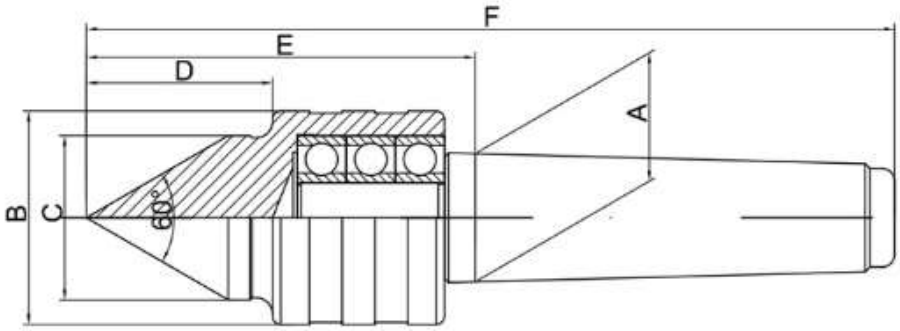


DJ-01102

VERSA-TURN LIVE CENTER

1. The center adopts the combination of deep groove ball bearings.
2. Its head is small and can be applied into different processing demands.
3. It is applicable to medium high speed light load processing for special lathes.
4. The head is made of alloy tool steel and its hardness after being heat treated could reach HRC60°±2°. It is thus has high steel performance and high wear resistance.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT1	12.065	32	16	21	54.5	108	40	4000	0.005
MT2	17.780	40	22	26	68	132	120	3500	0.005
MT3	23.825	45	26	32	83	164	250	3000	0.005
MT4	31，267	48	30	34	93.5	188	350	2500	0.008
MT5	44.399	68	45	50	118.5	248	500	2000	0.008

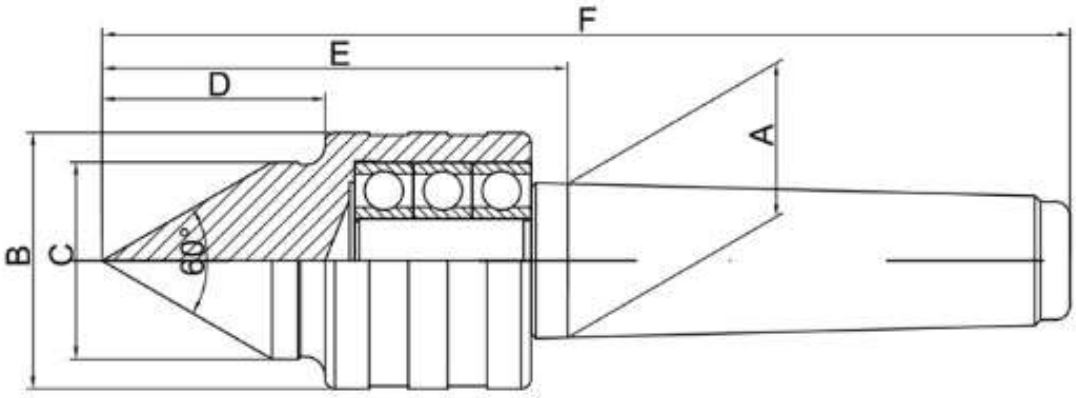


DJ-06026A

VERSA-TURN LIVE CENTER

1. The center adopts the combination of deep groove ball bearings
2. It is applicable to medium speed medium-load processing for special lathes.
3. The head is made of alloy tool steel and its hardness after being heat treated could reach HRc60°±2°. It is thus has high steel performance and high wear resistance.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT1	12.065	32	22	27	56.5	110	40	4000	0.005
MT2	17.780	39	28	33.5	72.5	136.5	120	3500	0.005
MT3	23.825	46	32	37.5	83.5	164.5	250	3000	0.005
MT4	31.267	52	40	45.5	95	197.5	350	2500	0.008
MT5	44399	69	50	58.5	113.5	251.5	500	2000	0.008



DJ-06026B

VERSA-TURN LIVE CENTER

1. The center adopts the combination of deep groove ball bearings
2. It is applicable to medium speed medium-load processing for special lathes.
3. The head is made of alloy tool steel and its hardness after being heat treated could reach HRc60°±2°. It is thus has high steel performance and high wear resistance.

Model	A (φ:mm)	B (φ:mm)	C (φ:mm)	D (mm)	E (mm)	F (mm)	Max load (kg)	Max Speed (rpm)	Accuracy (mm)
MT1	12.065	32	22	27	56.5	110	40	4000	0.005
MT2	17.780	39	28	33.5	72.5	136.5	120	3500	0.005
MT3	23.825	46	32	37.5	83.5	164.5	250	3000	0.005
MT4	31.267	52	40	45.5	95	197.5	350	2500	0.008
MT5	44399	69	50	58.5	113.5	251.5	500	2000	0.008

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